



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 180472



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/27/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	10 pcs		7/27/18	0.00	2.20	Small Fab-2		
110	QC	10 pcs		7/27/18	0.00	0.00	QC5		
120	Packaging	10 pcs		7/27/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea		7/27/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5080040
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5082462
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5093118
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5082685
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5083832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	114	0
	D3065-3	10	65	0
	D3065-5	20	5	0
	D3065-7	10	68	0
	MS20470AD4-4	300	5,586	0

Part Specifications

Specifications could not be found.

Plex 7/6/18 1:08 PM Dart.lajeunesse.marie

004612

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS				Work Order update only	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐				Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	
NCR No. _____		Suspected Unapproved								Engineering ☐ Quality ☐ Other ☐	
Date: _____										MRB (QS1042) Approval	
De _____										Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	
 Container No: S095168 Part: D3065 - 041 Job No: 180472 Serial No/Batch: S095168 Revision: Inspector: Exp Date: Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/24/18											
Root Cause											
Environment	No Re-										
Design	Operat										
Doc/Data	Offset/										
Equip/Tooling	Supplier										
Handling/Pre	Training										
Material	Use for Testing										
Internal Transport	Poor Information										
Tribal Knowledge	Rushing										
LOA	Product Improvement										
Substation	Process Improvement										
Past Expiry Date	Manufacturing Process										
Misidentified	Past Due										
OTHER :											
Broken/Damage/Defect											
Inspection Incomplete/Unqualified											
Contamination											
Countersink											
Cut Too Short											
Instructions Incomplete/Unclear											
Drill Holes											
Process/Program											
Grain											
Weld											
Wrong Stock Pulled											
Out of Sequence											
Off-set											
Mislabeled											
Fit/Function											
Misaligned/off center											
Positioned Wrong											
Outside Dimensions											
Over/Under tolerance											
Part Incorrect											
Part Lost/Missing											
Part Moved											
Drawing											
Finish											
Misread											
Turning Sequence											